

## Model 117 Options Assembly

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## **Assembly Instructions**

Tools Needed: (2) 1/2" wrenches.

Please read all instructions before assembling



**Step 1:** Using two ½" wrenches, remove and set aside arm rest attachment bolt and nut. Pull the armrest out and rotate 180 degrees, put the arm rest back into opening. The arm rest is now vertically in place. Repeat this step for the opposite side.

Step 2: Replace the arm rest attachment bolt and nut. Using two ½" wrenches tighten the nut to the bolt. Repeat this step for the opposite side.



Step 5: Replace the arr

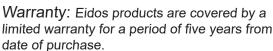
**Step 3:** For tool box installation: Remove the "PTO" arm rest adjustment pin and remove (pull up and out) the desired side (left or right) arm rest pad assembly.

\*(Pre-assembled)

**Step 4:** Place tool box over lower arm support. Align tool box side mount hole with low arm support and slide until it stops.

**Step 5:** Replace the arm rest pad assembly and insert the "PTO" adjustment pin in desired hole.









\*Online Product Registration:

http://www.eidosergonomics.com/product-registration.html



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